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NADCA Product Specification Standards for Die Castings / 2009. 3-1. Alloy Data. 3. s e c t i o n. 3. Section Contents NADCA No. FormatNADCA Product Specification Standards for Die Castings / Section 4A / 2000 Engineering and Design: Coordinate Dimensioning 4A-4 The values shown rep-NADCA Product Specification Standards for Die Castings/Sec. 3/1997 3-5 A-3-1-97 NADCA Table A-3-1 Chemical Composition: Al Alloys All single values are maximum composition percentages unless otherwise stated.